



# TS1200

## Lead Free Soldering Station

### **Operation Manual**

Thank you for purchasing our Lead Free Soldering Station. It is designed for lead free soldering. Please read this manual before operating the unit. Store this manual in a safe, easily accessible place for future reference.

## I . Safety Instruction



When the power is on, the tip's temperature is very high. The mishandling may lead to burns or fire, be sure to comply with the following precautions:

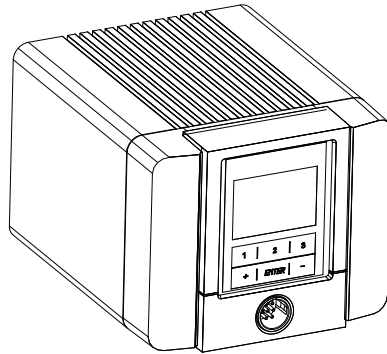
- Please avoid an abuse of the unit and use the appliance only as the described manner.
- Do not touch the metallic parts near the tip.
- Do not use the product near flammable items.
- Advise other people in the work area that the unit can reach a very high temperature and should be considered potentially dangerous.
- While replace parts or install tips, turn the power off and allow the unit to cool to room temperature.

To prevent damage to the unit and ensure a safe working environment, be sure to comply with the following precautions:

- Appliance shall only be used with rated voltage and frequency. (Refer to the trademark back of equipment.)
- Don't use the appliance if it is damaged, especially the supply cord.
- This machine is equipped with a 3-wires grounding plug and must be plugged into a 3-terminal grounded socket. Do not modify plug or use an ungrounded power socket. If an extension cord is necessary, use only a 3-wire extension cord that provides grounding.
- Do not use the unit for other applications except soldering.
- Only use genuine replacement parts.
- Do not wet the unit. When your hands are wet, don't use and disconnect the unit, or to pull the supply cord.
- The soldering process will produce smoke, so make sure the area is well ventilated.
- While using the unit, don't do anything which may cause bodily harm or physical damage.

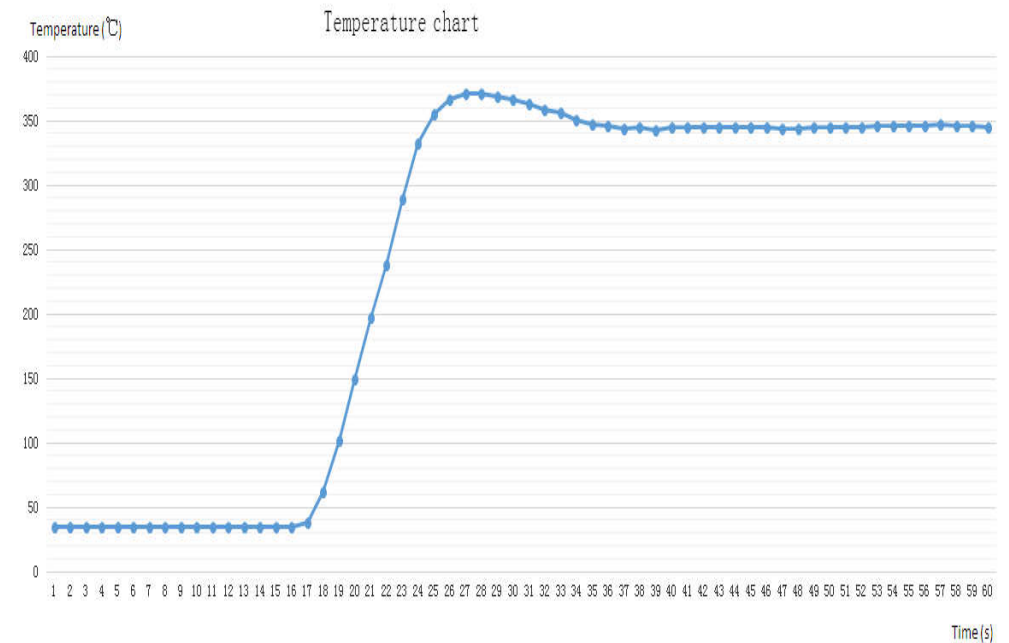
## II . Summary

The soldering station's temperature adopts TFT double temperature display and digital calibration, shortcut and convenience. The temperature induction is very exact and sensitive, the speed of heating and recovery of temperature is very fast, and so it is the one of the most perfect tools for lead free soldering.



## III. Feature

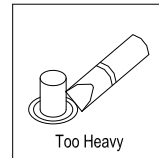
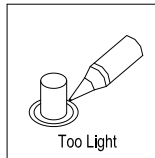
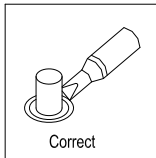
1. Can preset technological parameter of three channels, more practical.
2. Temperature alarm function, temperature changer.
3. Sensor preposition, real-time monitor temperature of tin, return temperature rapidly.
4. Solder tip change convenience.
5. Have on-line communicating function, can manage 99 machines at the same time.
6. Anti-static device, ESD measuring ability.
7. The tip service life of about 10000-50000 points.



## VIII、Tip Care and Maintenance

### Select a Correct Tip

1. Select a tip that maximizes contact area between the tip and solder joint. Maximizing contact area gives the most efficient heat transfer, allowing operators to produce high quality solder joints quickly.
2. Select a tip that allows good access to the solder joint. Shorter tip lengths allow more precise control. Longer or angled may be needed for soldering densely populated boards.
- 3.



## IX.Error messages

Various error messages will be displayed when there is something wrong with the unit.

“Sensor broken”: sensor open away

“Handle type”: handle type wrong

“NO handle ”: handle is not insert

“sensor shorten”: sensor short circuit

“Heater broken”: heater open away (Tip low temperature alarm)

## IV. Specifications

Type	TS1200
Temperature displaying type	TFT
Power consumption	120W
Working voltage	100-240VAC
Temperature Range	200℃~420℃/392F~780F
Room temperature to 320 ℃ time	8s (page 19 figure)
Ambient Temperature(Max)	40℃
Tip to Ground Resistance	<2 Ω
Tip to Ground Potential	<2 mV
Dimension (W×D×H)	137×168×114mm
Weight	2.5 Kg

NOTE: ensure that your power supply data agrees with the information on the nameplate of the machine!

## V . Setting & Operating the Soldering Station

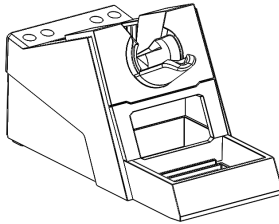
### 5.1 Iron Holder and Sponge

#### ⚠CAUTION:

- The sponge is compressed. It will swell when moistened with water. Before using the unit, moisten the sponge with the water and squeeze it dry. Failure to do so may result in damage to the soldering tip.
- If the sponge becomes dry during working, add appropriate water.

1. Dampen the small cleaning sponge with water and then squeeze it dry.
2. Place it in groove of the iron holder base.
3. Add a little water to iron holder. The small sponge will absorb water to keep the large sponge around it wet at all times.

Dampen the large cleaning sponge and place it on the iron holder base.



## 5.2 Connection

### ⚠ CAUTION:

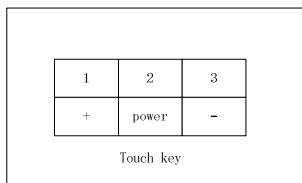
**Be sure to turn off the power switch before connecting or disconnecting the soldering iron. Failure to do so may damage the soldering station.**

1. Connect the connector of the handle cord to the socket behind the unit. Take notice of inserting position about connector.
2. Place the soldering iron at the iron holder.
3. Insert the power plug into grounded power socket.
4. Turn on the power switch.

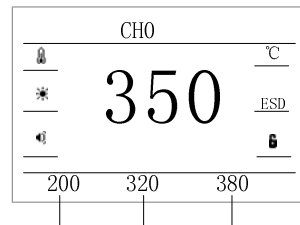
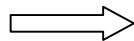
## 5.3 Turn on/off

On/off: soft switching on/off and hard switching on/off;

1. Hard switching: power switch can realize hard switching;
2. Soft switching: “POWER” key use for soft switching, in hard switching state, long press “POWER” about 3S, turn on and working; and then press “POWER”.



Press POWER



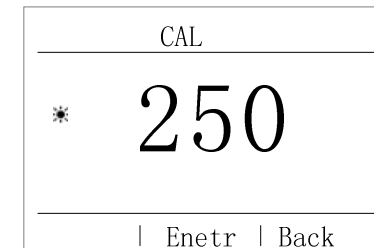
Channel1 Channel2 Channel3

## VII. Calibrating the Temperature

The soldering iron should be recalibrated after changing the iron. The unit adopts digital calibration mode and the revision value is inputted by pressing button, make the adjustment easily.

### Calibrate by using thermometer:

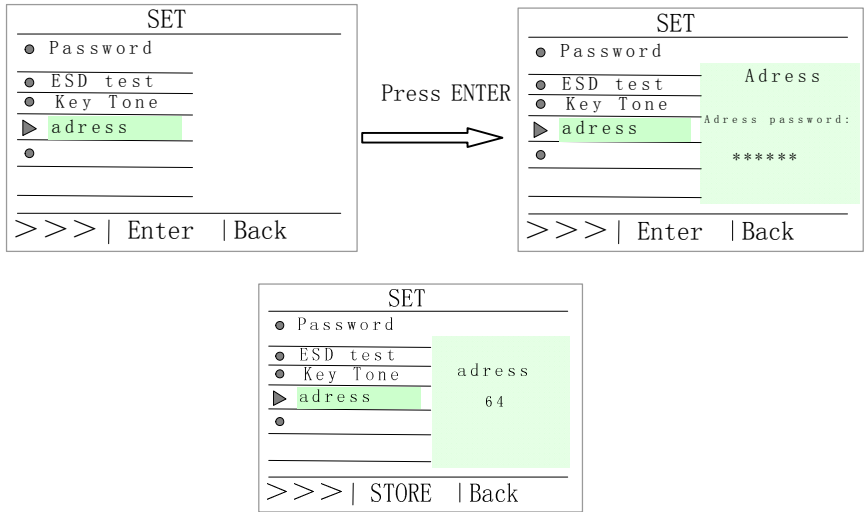
1. Set the unit's temperature to a certain value.
2. When the temperature stabilizes, measure the tip's temperature with thermometer and write down the reading.
3. Press “1” and “3” button not loosen, the soldering station enters into calibrating temperature mode and LCD display flash, press “+” or “—” key change temperature value, fit with thermometer reading, press “ENTER” affirm.



- We recommend using the 191/192 thermometer for measuring the tip temperature.
- If the soldering station is locked by password, it will not be able to calibrate the tip temperature and you must input the right password.

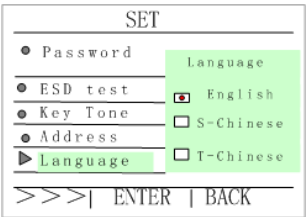
### 6.11Address setting

1. Press 1 or +, select “Address”, press ENTER, input address password by + and 1 key( password is 865637), enter into address setting interface, press enter key input address, again enter key confirm.



2.After setting , press “STORE” save, and press “Back” key return parameter setting interface, and press “Back” key return main menu.

### 6.12Language setting



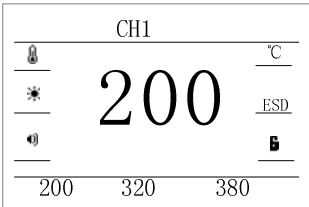
Choose the language setting and press ENTER twice. Press STORE to save the setting or press BACK to cancel.

### 5.4 Setting the Temperature

#### ⚠CAUTION:

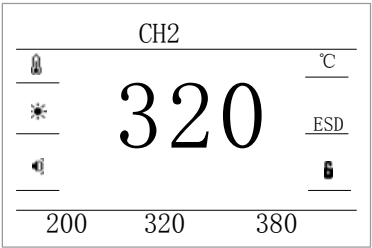
**Make sure the temperature of the unit can be adjusted (password is correct or the password is initial 000). When setting temperature, the heating element is on. Operation as following steps:**

Have three gallery, long press 1,2,3 key enter into gallery 1 、 2、 3.as following:  
Long press 1 key, enter into channel 1, as following :



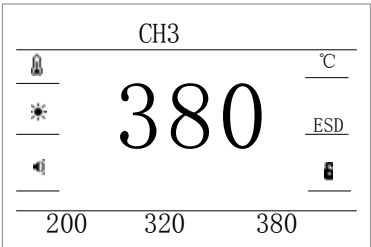
- 1) Press the “+” button once to increase the value by one digit, press and hold it to continuously increase.
- 2) Press the “-” button once to decrease the value by one digit, press and hold it to continuously decrease.

Long press 2 key, enter into channel 2, as following :



Temperature setting method the same as CH1

Long press 3 key, enter into channel 3, as following :



Temperature setting method the same as CH1

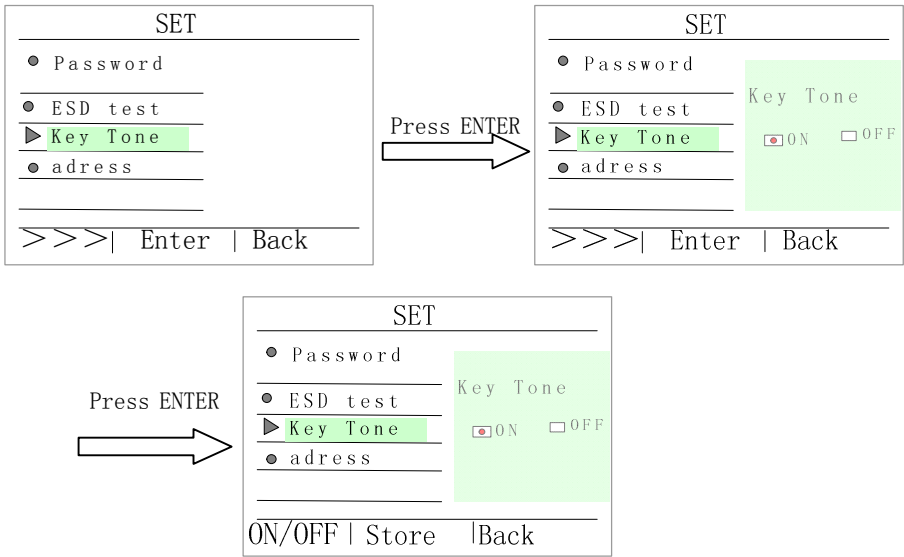
## VI. Setting Working Parameters

### 6.1 Enter into password interface

1. Press “2” and “3” key at the same time, enter into setting main menu, as following:

### 6.10 Setting key tone

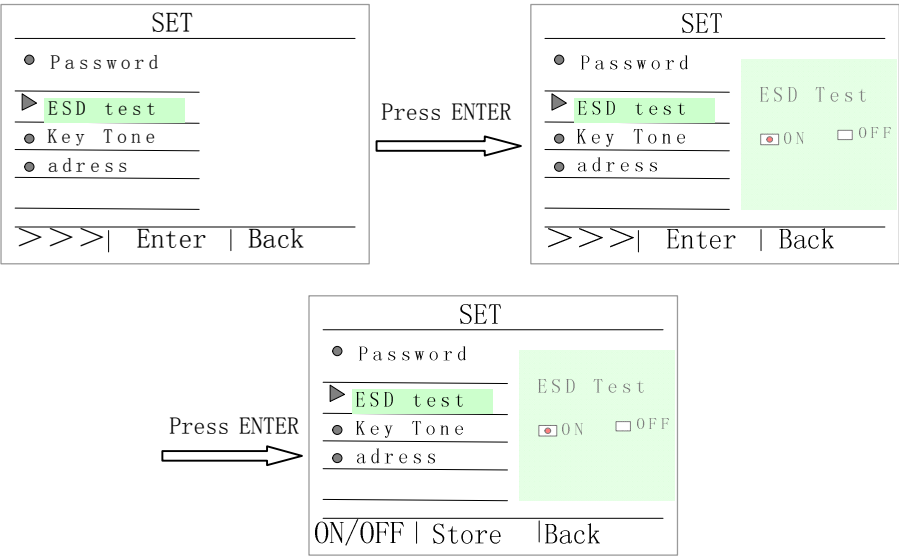
1. press 1 or + , select “Key tone”, press ENTER, enter into key tone setting interface, press ENTER again, enter into select key tone interface, press 1 select ON or OFF, ON express open key tone, OFF express close key tone, press “ENTER affirm.



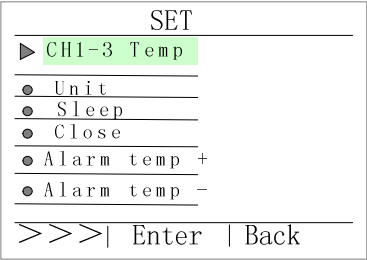
2. After setting key tone, press “STORE” key affirm, press “Back” key return parameter setting interface, press “Back” again, return setting interface.

6.9 ESD

1. press 1 or +, select “ESD test”, press ENTER, enter into ESD interface, press ENTER again, enter into ESD select interface, press 1 select ON or OFF, ON express open ESD function, OFF express close ESD function, press “ENTER” affirm.

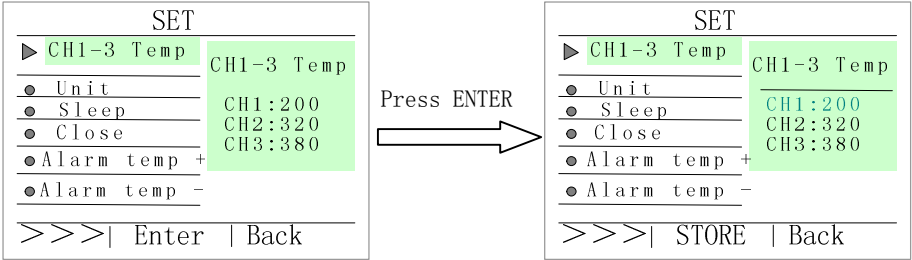


- ⚠ **Note:** when select ON, the ground hole must be connect with ESD ground, otherwise, alarm hint (ESD in main interface show as red)
2. after setting ESD function ,press STORE save, press “Back” return parameter setting interface, press “Back” return main interface.



6.2 Temperature setting

1. Selected the first item, press ENTER key, enter into temperature setting interface, press ENTER key again, CH1 temperature color turn to blue, it can be modify, press “+” key and “-” key modify value ; press 1 key, move down, CH2 temperature color turn to blue, it can be modify, press “+” key and “-” key modify value; move down, CH3 temperature color turn to blue, it can be modify, press “+” key and “-” key modify value. As following:



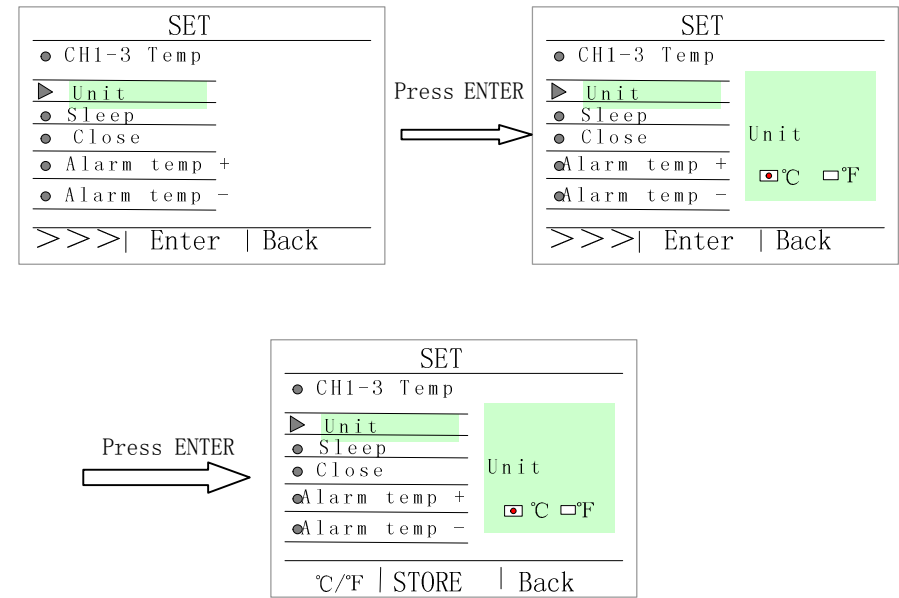
Temperature setting

2. After modify, press “STORE” to save settings, press “Back” return to setting interface, press “Back” again, return to main interface.



### 6.3 Temperature unit Setting

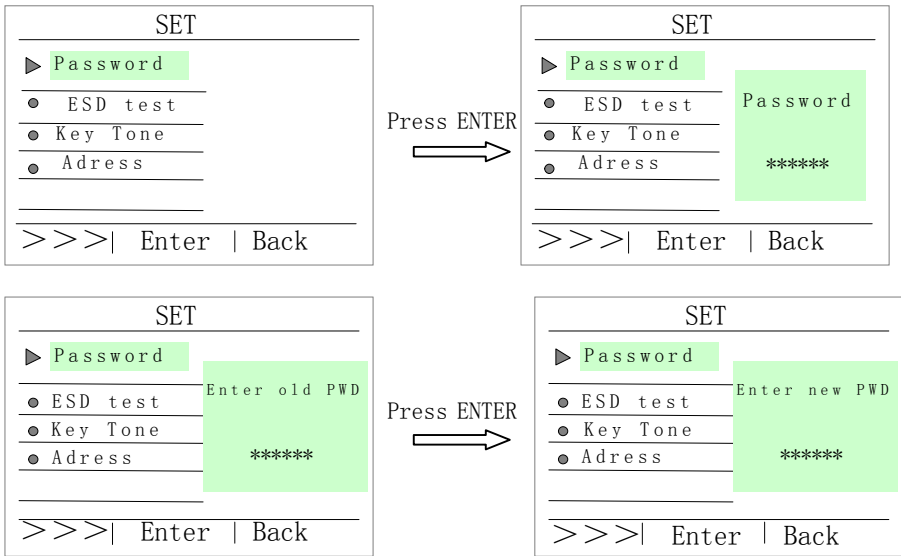
1 . Press 1 or +, select “unit”, press ENTER, enter into temperature unit setting interface, press ENTER again, enter into temperature changer select interface, press 1 select temperature unit. As following 5-3



2. After selecting temperature unit, press “STORE” save, press “Back” return setting interface, press “Back” again, return main menu interface.

### 6.8 Reset password

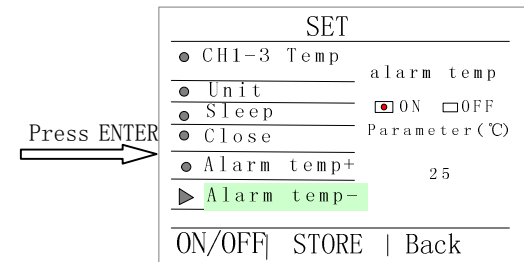
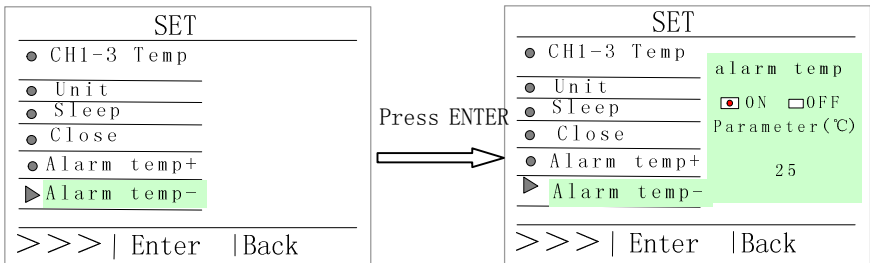
1. press 1 or +, select “password”, press ENTER, enter reset password interface, press ENTER again enter into password interface, press “+” or “-” import 0, press 1 import original password 000000, press ENTER affirm, enter into new password import interface, If the two passwords are the same ,it will modify the password successfully.



△ Note: after change password, the temperature cannot be modified, enter into parameter setting interface with new right password.

### 6.7 Setting alarm temperature-

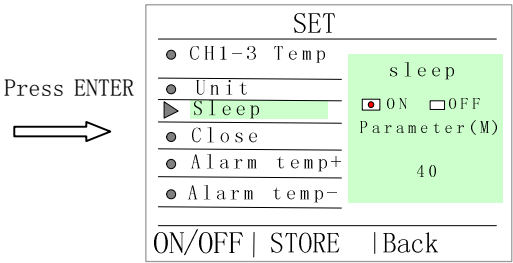
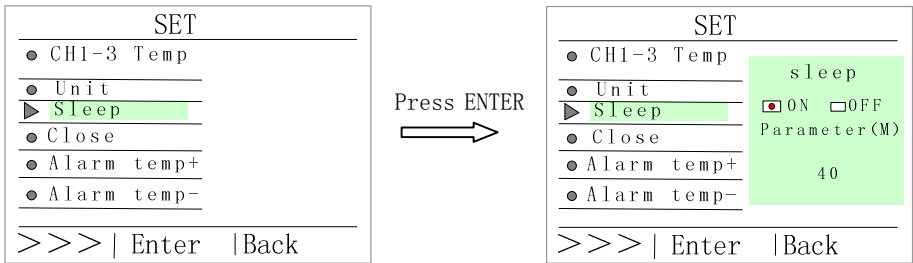
1. press 1 or +, select “Alarm temp-”, press ENTER, enter into alarm temperature setting interface, press ENTER again , select temperature alarm- function, press 1 select ON or OFF, OFF express not alarm, ON express alarm, press “+” or “-” modify temperature range. The range of alarm temperature is: 2~99℃.



2. After setting alarm temperature-, press “store” affirm, press “Back” return parameter setting interface, press “Back” again, return menu interface.

### 6.4 Sleep time setting

1. Press 1 or +, press ENTER, enter into sleep time setting interface, press ENTER again, enter into sleep time interface, press 1 select ON or OFF, OFF is not sleeping, when choose ON, press “+” or “-” modify sleeping time.



△ Note: The range of sleep time is between 5S and 99 minute, Press any key button can awake sleep. If sleep 60 minute nonactivated, it will auto power-off.

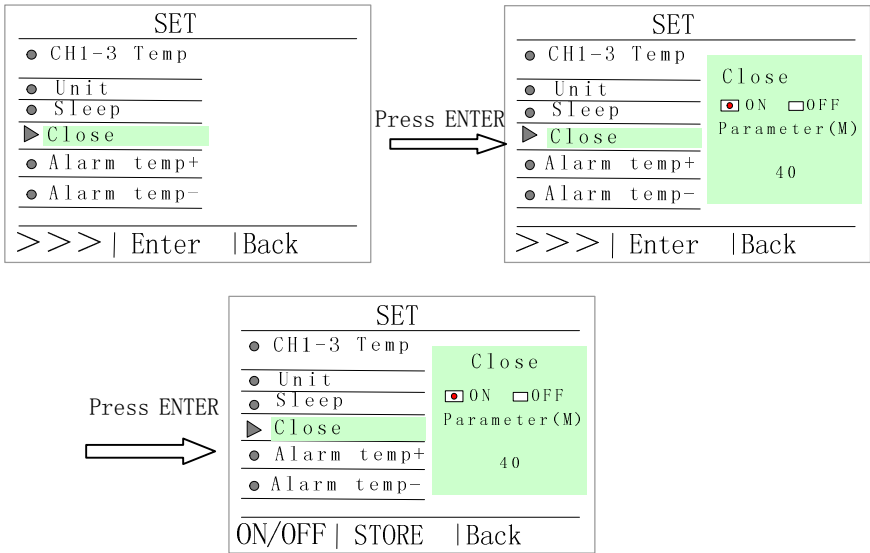
**Tip temperature when sleeping is 200℃**

**Enter into sleep: send warning tone, LCD display teacup, and turn darken.**

2. after setting sleeping time ,press “STORE” key affirm, press “Back” key return parameter setting interface, press “Back” again, return setting interface.

### 6.5 Close time setting

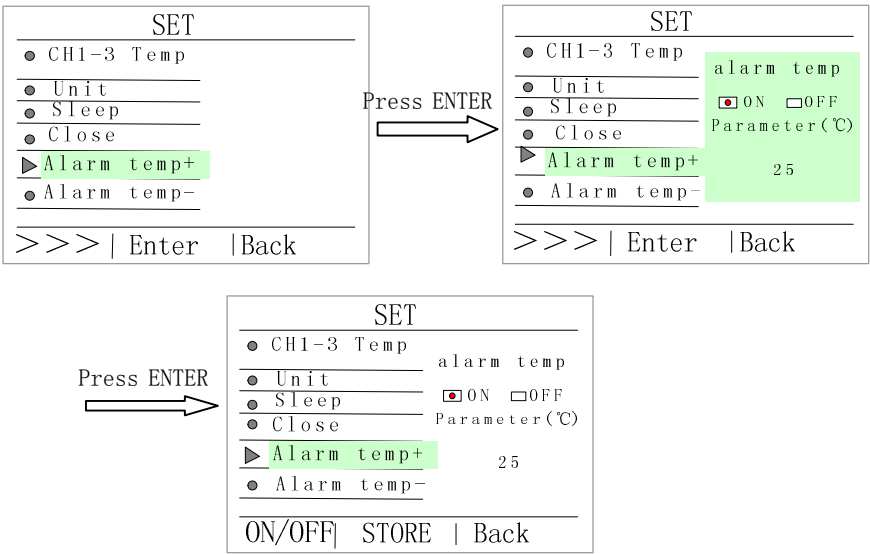
1. Press 1 or + key, select “Close”, press ENTER key, enter into close time setting interface, press ENTER key again setting close time, press “+” or “-”key modify value. Close time setting scope is :1-240min。



2. After setting close time ,press “STORE” key affirm, press “Back” key return parameter setting interface, press “Back” again, return setting interface.

### 6.6 setting alarm temperature+

1. press 1 or +, select “Alarm temp+”, press ENTER, enter into alarm temperature setting interface, press ENTER again , select temperature alarm function, press 1 select ON or OFF, OFF express not alarm, ON express alarm, press “+” or “-” modify temperature range. The range of alarm temperature is: 2～99℃.



2. after setting alarm temperature+, press “store” affirm, press “Back” return parameter setting interface, press “Back” again, return menu interface.